

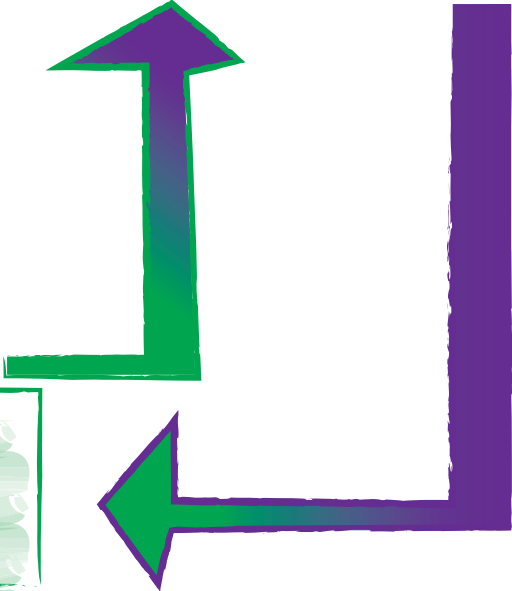
Identifying Needs and Opportunities



Generating a Design



Building, and Making



Testing, Evaluating, and Communicating

